

Material - BS 3100 Grade BL2

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - BS 3100 Grade BL2 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.120 max.		
Silicon	Si %	0.600 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Manganese	Mn %	0.800 max.		lizing or Hardoning and
Phosphorus	Р%	0.030 max.		
Sulphur	S %	0.030 max.		
Nickel	Ni %	3.000 - 4.000		
Iron	Fe %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	460 min.
-	-	-	Yield Strength in Mpa	280 min.
	-	-	Elongation in %	20 min.
	-	-	Reduction of Area in %	-
	-	-	Hardn <mark>ess in BH</mark> N	-
-	-	-	Impac <mark>t in Joule</mark>	20 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
2074/L3A	AS	Australia	Casting	
503 LT 60	BS	British	Casting	
20 N12-M	AFNOR NF	France	Casting	
-	-	-	-	
-	-	-	-	
-	-	-	-	
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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